



Wiring

1. Connect Relay VCC to DB25 Breakout board Pin 20(+3.2vdc)
2. Connect Relay IN to DB25 Breakout board Pin 15 (Tool Enable)
3. Connect Relay GND to DB25 Breakout board Pin 25 (Ground)
4. Plug DB25 Breakout board into the back of the OneFinity Controller
5. Cut the end of the Router Power Cable off leaving enough to splice extension wires to the Plug end of the Power Cable.
6. Connect Relay COM to the plug end of the Router Cable Neutral Wire (White Wire)
7. Connect Relay NO (Normally Open – Off) to the Router Power Cable Neutral Wire (White Wire)
8. Reconnect the Hot (Black Wires) for the Router Power Cable.

OneFinity Controller Settings

1. In the Tool Configuration menu select PWM Spindle and Set Tool Enable Mode to lo-hi.
2. In I/O configuration menu disable load-1 and load-2.

Relay on Amazon \$10.99 (2 Pack)

DB25 Breakout Board *Female on Amazon \$9.82